



Industrial Conveyor Specialists

**Installation, Maintenance & Parts Manual
For**

MODEL 610
Hinged Steel Belt Conveyor

to View the Instructional Videos

"Setting Tension on a Hinged Steel Belt"

<https://youtu.be/7Za3vqVwjvE>

"Installing a Hinged Steel Belt Conveyor"

<https://youtu.be/HliE9IGVIBM>



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Serial No.



NOTE: Once the belt is threaded around the infeed sprockets, the aid of a hand winch will make pulling the belt up to the discharge much easier.

5. For final connection thread an axle thru the hole provided in the head plate to join the interlocking belt ends. See **FIGURE 4**
6. By using the take-up provided remove excess slack in the belt. Take up each side equally so the belt tracks properly.

